

Date: Wednesday, 21/05/2008 10:29:06 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 39369					
Estimate Number	: 10175					
P.O. Number	:			Part Number	: D2570	
This Issue	: 21/05/2008		S.O. No. :	Drawing Number	: D2570 REV B	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: B	
Previous Run	: 38724			Material	:	
Written By	: <i>JL/M 05.21.</i>			Due Date	: 28/05/2008	
Checked & Approved By	:			Qty:	500	
Comment	: Est E 02.06.29 Re-format; Removed finishing; Material change K J			Um:	Each	
	: Est F 07.07.06 rev B dwg EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M303R0750	303 Round Bar .75"	<i>504</i>
Comment: Qty.: 0.0810 f(s)/Unit Total : 40.4775 f(s) Material: Ø0.750 AISI 303 SS Rod (M303R0.750) Batch M102857			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	<i>504</i>
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr <i>JF/9R/1 mmf 08/05/21</i>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	<i>504</i>
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>JF/1 mmf 08/05/21</i>			
4.0	QC8	SECOND CHECK	<i>504</i>
Comment: SECOND CHECK <i>JF/08-05-28</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	<i>504</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>37 8/5/29</i>			

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Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-29

DART AEROSPACE LTD	Work Order:	<u>39369</u>
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	MNF / 19mL	Audited by:	DJP	Prototype Approval:	N/A
Date:	08/05/21	Date:	08/05/21	Date:	

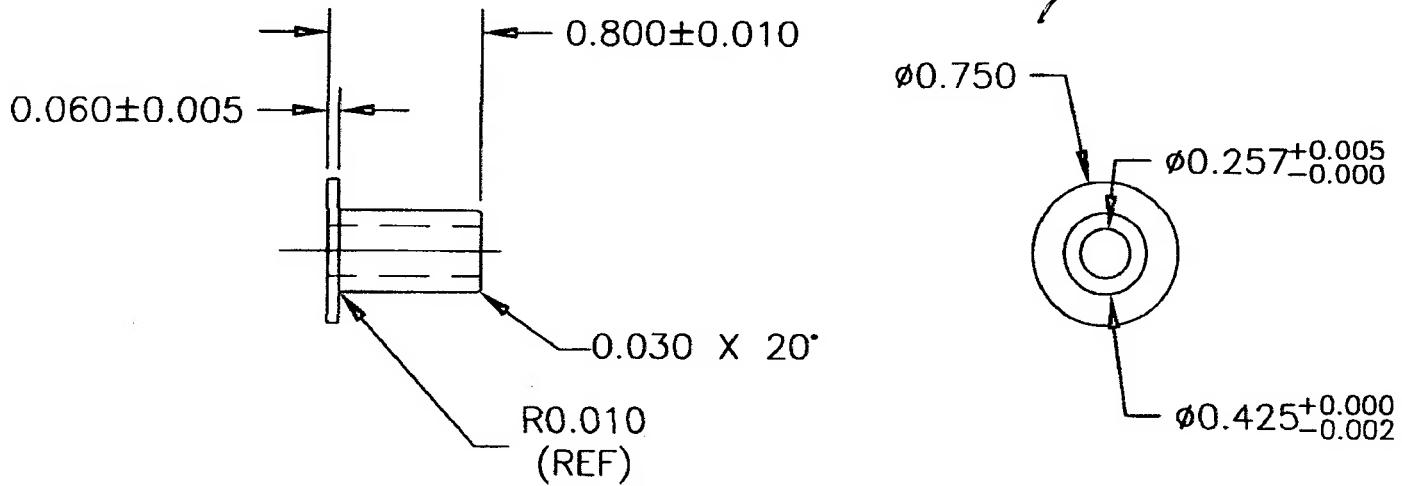
Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	
C	07.07.17	Dimensions updated per Dwg Rev. B	KJ/JLM	JK BE



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28

W/0 39369-



D2570 BUSHING

D2570 BUSHING

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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